# **Flat Head**





Black

## **FEATURES**

- Printing on receiving cloths (nylon, polyester, acetate).
- Superior ironing resistance at temperature up to 150°C.
- Durable printing image against water washing, dry cleaning & chemical washing.
- Higher sensitivity and image density.
- Ricoh's unique coating on the back allows reliable and superior matching qualities with the thermal head.

# **APPLICATION AREAS**



Care Labels

# **GENERAL CONDITIONS**

Usage conditions: 5 to 35°C at 30 to 85% of relative humidity.

Storage life: 24 months after slitting day.

Storage conditions: 5 to 35°C at 30 to 80% of relative humidity.

# **CERTIFICATES / REGISTRATION / DIRECTIVES**

-TSCA (Toxic Substances Control Act)

- -Directive RoHs
- -Directive WEEE
- -Directive 2003/11/EC
- -Directive 2000/53/EC
- -Directive 76/769/EC
- -ISO EN71-3
- -REACH Compliant

For other directives, please contact us.





# **RIBBON PROPERTIES**

Ink melting point:83°C Polyester film thickness: 4.5µm Friction coefficient: <0.045

Total ribbon thickness: <9µm Tearing resistance: >200N/mm<sup>2</sup> Transmission density: 1.40 mini

### **PRINTING PROPERTIES**

Maximum printing speed: 6 IPS

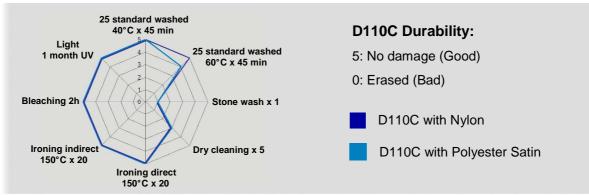
|               | Nylon | Satin Polyester | Acetate |
|---------------|-------|-----------------|---------|
| Compatibility | *     | ✓               | ✓       |
| Image density | 1.79  | 1.57            | 1.55    |

#### Image Resolution for Nylon and Polyester Satin:

| Minimum Size: | - For the care symbol: 4.0mm |
|---------------|------------------------------|
|               |                              |

- For the characters: 1.0mm

| DURABILITY OF PRINTED IMAGE              |          |
|--|----------|
| TESTS WITH STANDARD NYLON CARE LABELS:   | RESULTS  |
| Standard wash (40°C):<br>Test ISO C06A1M | ANSI > B |
| Standard wash (60°C):<br>Test ISO C06A1M | ANSI > B |
| Stone wash:                              | ANSI > C |
| Dry Cleaning:                            | ANSI > B |
| Ironing Direct and Indirect (150°C):     | ANSI > B |
| Bleaching (5%):                          | ANSI > B |
| Light:                                   | ANSI > B |
| Xenon lamp at 650W/m <sup>2</sup>        | ANSI > B |



<u>Note:</u> These performances are for guidance only. Results are obtained with adapted receiving material and optimum print conditions (Ricoh test method).

